

SPEC-D *Tuning*

1997-2003 BMW E39 5-SERIES PROJECTOR HEADLIGHTS INSTALLATION INSTRUCTIONS

If you experience any difficulties that the instruction did not cover, Please seek assistance at a local automotive shop

Please wear protection before you work on any vehicle.



An assistant is useful when removing the front bumper from your vehicle.

Please be cautious when working with the bumper or any parts belonging to the vehicle's body to prevent scratching.

Do not make direct contact with the halogen bulbs or the wire assembly until the unit has cooled down after use.

TOOLS AND SUPPLIES REQUIRED

W Dico Ratchet

Trim Screw

ET Extensions

If your headlight is 1 into type, you also need:

Wire Stripper

Wire Crimper

4 Blue Male Guck Wire Connectors

4 Blue Male Guck Wire Connectors

4 Blue Female Guck Wire Connectors

2 Red Sleeves (2 inch)

2 Black Sleeves (2 inch)

Product Part Numbers:

2LHP-E3997-8V2-TM

2LHP-E3997G-8V2-TM

2LHP-E3997JM-8V2-TM



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1. Disconnect the headlight harness



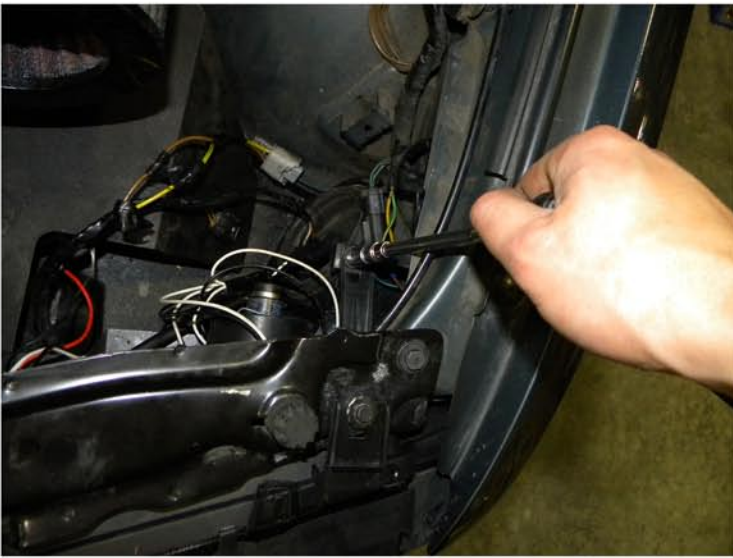
2. Disconnect the headlight harness



3. (4) 8mm bolts location



4. Remove the (4) 8mm bolts



5. Remove the (4) 8mm bolts



6. Remove the (4) 8mm bolts



7. Press down on the painted trim



8. Remove the headlight



9. Unlatch the painted trim from the headlight



10. Remove the painted trim



11. Place the painted trim on the new headlight



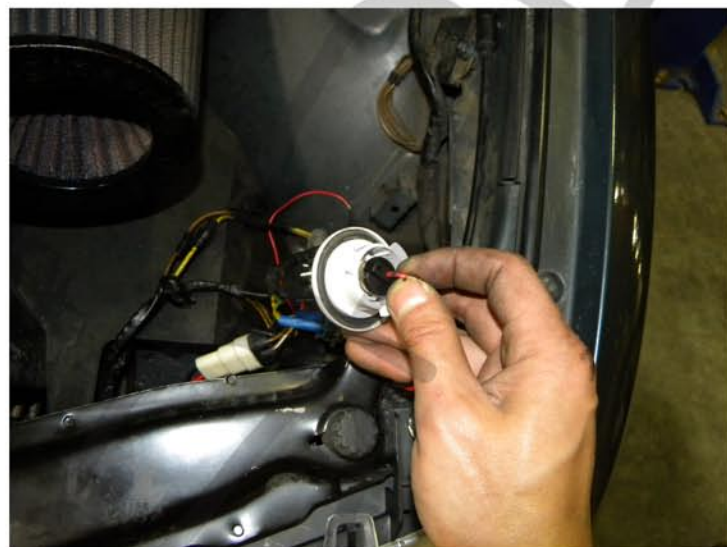
12. Place the new headlight in the stock location



13. Tighten the (4) 8mm bolts



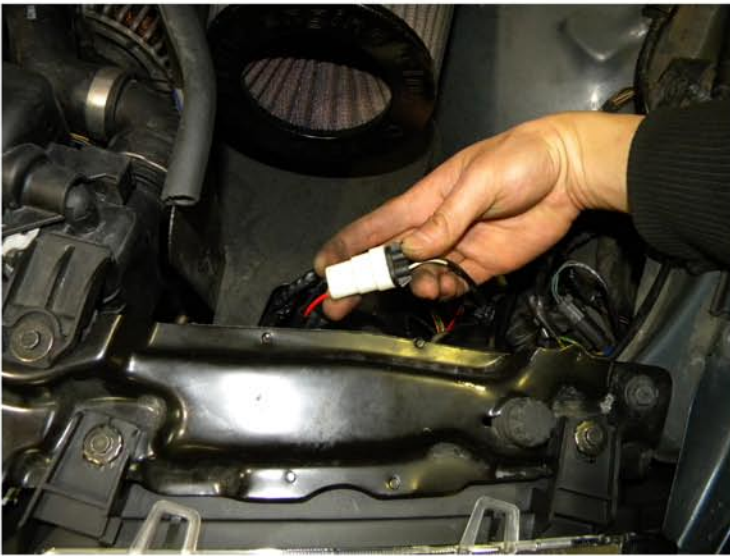
14. Tighten the (4) 8mm bolts



15. Connect the headlight harness to the new light



16. Connect the headlight harness to the new light



17. Connect the headlight harness to the new light
Please see the Halo and L.E.D installation instructions
If your headlights don't have HALO or L.E.D. You can skip it



18. Place the new headlight in the stock location
Please repeat the steps in order from 1 to 17 for the opposite side



19. The installation is now complete