

Installation & CARE

1999-2007 FORD F250 FENDER FLARE INSTALLATION INSTRUCTIONS

BEFORE INSTALLATION

- Confirm that the flare fits for your vehicle specifically. Filing, sanding, or cutting may be adopted for proper fit if necessary.
- Painting: (optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser.
- Metal protection: Rust resistance paint on all exposed fasteners and bare metal should be done BEFORE installing flares. Undercoating the inner fender wells should be done AFTER flare attachments have been completed.
- Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.

TOOLS AND SUPPLIES REQUIRED

1/2" Wrench	7/32" Socket	10 mm Socket	Socket Wrench
Phillips Screwdriver			

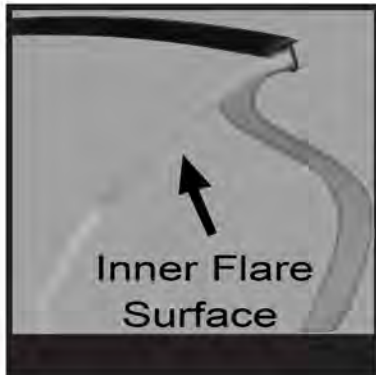
PRODUCT NUMBER

FDF-F25099-TS-RS

PARTS LIST

CL-1-0005, Dacromet "U" Spring Clip, 8pcs	SW-1-0050, 10 x 5/16 Phillips Truss Screw, 8pcs	M11-0002, 1" x 1" x .017" Black Torx Tabs, 8pcs	SW1-0059, 5/16 x 18 x 3/8" SS Torx Screw, 36pcs	WA1-0012, .320 x .700 x.03 SS Washer, 36pcs	NU1-0019, 5/16-18 Jam Fin. Nylock Nut, 36pcs	SW1-0052, T-45 Torx Bit, 1pc	ET1-0002, Edge Trim Tool, 1pc	GPI-0005, Large Wiper Style Edge Trim	Front Fender 2 Piece.	Rear Fender 2 Piece.

LET'S START THE INSTALLATION



Edge trim installation. Peel 2 to 3 inches of red vinyl backing away from Edge Trim (GP1-0008) tape. Applying the adhesive side of edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).



Put a Washer (WA1-0012) on each bolt (SW1-0059)



Put each Bolt/Washer combination through a picker hole in the flare. Bolt head and washer should be on the outside.



Place a Nut (NU1-0019) over the edge of each bolt and tighten using a 1/2" wrench for the nut and the supplied Torx Bit (SW1-0052) for the bolt. Repeat for remaining pockets.



(Passengers Side): Remove three factory screws with a 7/32" socket wrench. Save for reinstallation. Position flare on fender. Apply moderate pressure to outside surface of flare and fasten to vehicle with three factory screws.



Using a 10mm socket, remove factory hex bolt located at lower front wheel well. Save screws for reinstallation.



Holding flare in position on fender, use a grease pencil to make 4 clip locations.



STEP 7
Clip locations: Use holes in flare to mark the 4 clip locations

STEP 8
Remove flare and center a Tab (MT1-0002) over each of the 4 locations marked in step 6

STEP 9
Slide the supplied clip (CL1-0005) over each tab (MT1-0002)

STEP 10
Place flare on fender and reinstall the bolt removed in step 5



STEP 11
Install 4 supplied screws (SW1-0050) through remaining holes and into clips installed in step 9, working from the front to the back of the wheel well

STEP 12
Ensuring proper flare placement, tighten all screws

STEP 13
Place the edge trimmer against the vehicle with the curved end beneath the flare edge on one end. Then slide the edge trim tool (ET1-0002) to the other end of the flare

STEP 14
Place the edge trimmer tool against flare by inserting the straight end between the edge of the trim and the flare at one end and then slide around the entire edge to the other end