

Installation & CARE

2007-2014 GMC SIERRA FENDER FLARE INSTALLATION INSTRUCTIONS

BEFORE INSTALLATION

- Confirm that the flare fits for your vehicle specifically. Filing, sanding, or cutting may be adopted for proper fit if necessary.
- Painting: (optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser.
- Metal protection: Rust resistance paint on all exposed fasteners and bare metal should be done BEFORE installing flares. Undercoating the inner fender wells should be done AFTER flare attachments have been completed.
- Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to the installation of the flares.

TOOLS AND SUPPLIES REQUIRED

1/2" Wrench	7/32" Socket	#2 Phillips Driver	Socket Wrench
3/8" Socket			

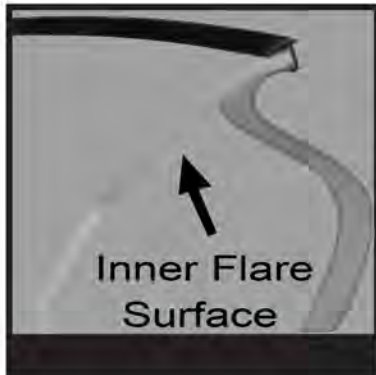
PRODUCT NUMBER

FDF-SIE07-TS-RS

PARTS LIST

x 12	x 38	x 38	x 38	x 4	x 12	x 4	x 1	x 1	x 1	x 12		
10 x 5/16 Phillips Truss Screw	5/16 x 18 x 3/8" SS Torx Bolt	320 x 700 x .03 SS washer	5/16-18 Jam Nut	#14 x 3/4" Phillips Truss Tab screw	1" x 1.5" x .017" Black Tab	#12 "LI" Clip	Edge Trim Tool	T-45 Torx Bit	Edge Trim 315 inches	Dacromet "U" Spring Clamp		Front Fender 2 Piece, Rear Fender 2 Piece.

LET'S START THE INSTALLATION



Edge trim installation. Peel 2 to 3 inches of red vinyl backing away from Edge Trim (GP1-0008) tape. Applying the adhesive side of edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).



Put a Washer (WA1-0012) on each bolt (SW1-0059)



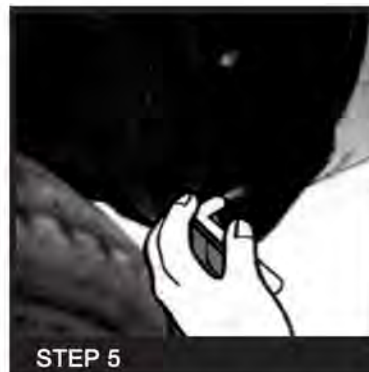
Put each Bolt/Washer combination through a pocket hole in the flare. Bolt head and washer should be on the outside.



Place a Nut (NU1-0019) over the edge of each bolt and tighten using a 1/2" wrench for the nut and the supplied Torx Bit (SW1-0052) for the bolt. Repeat for remaining pockets.



Using a 7mm socket, remove six factory screws from the wheel well and save for reinstallation



Position flare on the fender and reinstall the six factory screws removed in Step 4. If needed, use an awl to locate holes



Front flare installation is now complete

REAR FLARE INSTALLATION



STEP 7

For 2011- Up Only: use a pry tool to remove the factory installed tuflock



STEP 8

Tuflock Location. (If fender liner is installed, remove the factory tuflock)



STEP 9

Holding flare in position on the fender, use a grease pencil to mark eight hole locations.



STEP 10

Eight hole locations



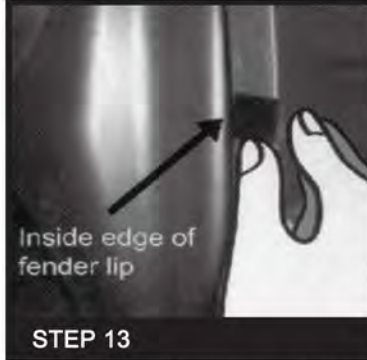
STEP 11

Center a supplied #12 "U" clip over the upper two marks made in Step 9. Clips may need to be adjusted to align with the holes in flare. The raised collar on the clip should face upward into the interior of the fender



STEP 12

Plastic clip locations



STEP 13

Center a supplied black tab over the six remaining marks made in Step 9 and align the edge of the tab with the inside edge of the fender lip (Tab may extend over outside of the fender)



STEP 14

2012 Models Only (Optional): remove the inner piece on the bottom rear of the wheel well by using a pry tool



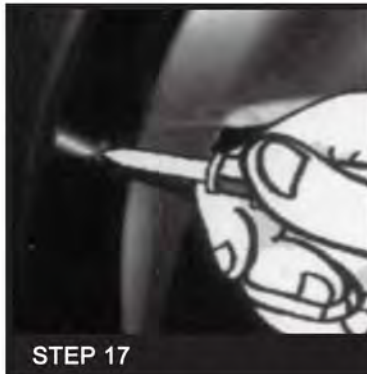
STEP 15

Slide a supplied "U" spring clamp over each tab. Clips may need to be adjusted to align with the holes in the flare



STEP 16

Reposition the flare on the fender, install a supplied Phillips tap screw through the two upper most holes in the flare and into each clip installed in Step 11



STEP 17

Install a supplied Phillips truss screw through each of the remaining holes and into each clip installed in Step 11. If needed, use an awl to locate the holes



STEP 18

Rear flare installation is now complete

EDGE TRIM TOOL PROCEDURES



STEP 19

Using the edge trim tool to seat the edge trim against the vehicle by hooking the curved end under the edge trim at one end of the flare. Next, slide around the outer edge of the flare to the other end



STEP 20

Using the flat end of the edge trim tool, seat the edge trim against the flare by inserting the straight end between the edge trim and the flare at one end. Next, slide around the entire edge to the other end



STEP 21

Reposition the flare on the fender, install a supplied SS screw through upper two hole locations and through each #10 "U" clip installed in Step 17. If needed, use awl to locate holes



STEP 22

Install a supplied Phillips truss screw through each of the remaining holes and into each dacromet "U" spring clamp installed in Step 18. If needed, use awl to locate holes



STEP 23

Fully tighten all the screws starting with the newly installed SS screws in the upper two hole locations while pressing into flare to ensure it is snug against the sheet metal

EDGE TRIM TOOL PROCEDURES



STEP 24

Using the edge trim tool to seat the edge trim against the vehicle by hooking the curved end under the edge trim at one end of the flare. Next, slide around the outer edge of the flare to the other end



STEP 25

Using the flat end of the edge trim tool, seat the edge trim against the flare by inserting the straight end between the edge trim and the flare at one end. Next, slide around the entire edge to the other end